

**Indexable insert for turning DCMT 070204, for medium machining, Grade: HBT130****Order data**

Order number	260500 HBT130
GTIN	4062406257101
Item class	22D

Technical description

Main application	M
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HBT130
Cutting speed v_c main application	50 - 200 m/min
Number of changes/inserts	2
ISO code indexable insert	DCMT 070204
Coating	TiCN
Cutting conditions	slightly interrupted
Tool material	Carbide
Feed f	0.05 - 0.35 mm/rev.

Chip breaker	MM
Cutting depth a_p	0.3 - 2.5 mm
Corner radius	0.4 mm
Type of product	Indexable insert for turning